

Assembly Instructions for Standard Configurations



Introduction

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Overview



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Introduction

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Standard Configuration

General

With the PERI UNO formwork system, walls, columns, slabs, beams and stairways are realised using the monolithic construction method. The system offers a quick solution for forming of repetitive ground plans - both horizontally and vertically. Through the project-related prefabrication of the individual panels, almost every type of building geometry is possible.

All formwork elements are made of aluminum and its lightweight design allow crane-independent work operations. With the ties being installed from one side only, drophead system and the small number of accessories, construction work is accelerated and material requirements and logistics are simplified.

Structural dimensions

Wall thickness: 8 - 30 cm Slab thickness: 10 - 25 cm **Technical data** Permissible fresh concrete pressure: 80 kN/m², hydrostatic

Intended Use

1. PERI products have been exclusively designed as technical work equipment for use in the industrial and commercial sectors by suitably trained personnel.

2. These assembly instructions serve as the basis for the project-related risk assessment and the instructions for the provision and use of the system by the contractor(user). However, this does not replace these.

3. Only PERI original components may be used. The use of other products and spare parts represents a misapplication with associated safety risks.

4. The components are to be inspected before each use to ensure that they are in perfect condition as well as being able to function properly. 5. Changes to PERI components are not permitted and represent a misapplication with associated safety risks.

6. Safety instructions and permissible loads must be observed at all times.

7. Components provided by the contractor must conform with the characteristics required in these assembly instructions as well as all valid construction guidelines and standards.

In particular, the following apply if nothing else is specified:

- timber components: Strength Class C24 for Solid Wood EN 338.
- scaffold tubes: galvanised steel tubing with minimum dimensions Ø 48.3 x 3.2 mm according to EN 12811-1:2003 4.2.1.2.
- scaffold tube couplings according to EN 74.

8. Deviations from the standard configuration may only be carried out after a separate risk assessment has been completed by the contractor(user). On this basis, appropriate measures for the working safety and stability are to be implemented.

Introduction

Safety Instructions

General

1. Deviations from the standard configuration and/or intended use present a potential safety risk.

2. All country-specific laws, standards and other safety regulations are to be taken into account whenever our products are used.

3. During unfavourable weather conditions, suitable precautions and measures are to be taken in order to ensure both working safety and stability.

4. The contractor(user) must ensure the stability throughout all phases of construction. He must ensure and verify that all loads which occur are safely transferred.

5. The contractor(user) has to provide safe working areas for site personnel which are to be reached through the provision of safe access ways. Areas of risk must be cordoned off and clearly marked. Hatches and openings on accessible working areas must be kept closed during working operations.

6. For better comprehensibility, detailed drawings are partly incomplete. The safety installations which have possibly not been featured in these detailed drawings must nevertheless be available.

Storage and Transportation

1. Do not drop the components.

2. Store and transport components ensuring that no unintentional change in their position is possible. Detach lifting gear from the lowered units only if these are in a stable position and no unintentional change is possible.

3. When moving the components, make sure they are lifted and set down so that any unintentional tilting over, falling apart, sliding or rolling away is prevented.

4. Use only suitable load-carrying equipment to move the components as well as the designated load-bearing points.

5. During the lifting and moving procedure, ensure all loose parts are removed or secured.

6. During the moving procedure, always use a guide rope.

7. Move components on clean, flat and sufficiently load-bearing surfaces only.

System-specific

1. Retract components only when the concrete has sufficiently hardened and the person in charge has given the goahead for striking to take place.

General

Additional PERI product information

 Instructions for Use: Pallets and Stacking Devices The structures shown in these assembly instructions are examples and feature only one component size. They are accordingly valid for all component sizes contained in the standard configuration.

A1 Wall Panels

A1.1 Standard Widths Wall and slab panels in 50 mm increments 150 mm 250 mm - 600 mm (Fig. A1.01)



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Fig. A1.01

A1 Wall Panels

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A1.2 Special Widths Wall and slab panels in 1 mm increments 100 mm - 600 mm (Fig. A1.02)



A1.3 Wall Panel Individual components (Fig. A1.03)



A2 Corner Panels



A2.1 Standard Widths

Internal corner panels 200 × 200 mm 200 × 300 mm 300 × 300 mm consisting of Internal Corner Profile 125/125, Edge Profile and Centre Profile (according to panel outside width) (Fig. A2.01)

→

Larger dimensions increase the weight of the panel and make striking more difficult.



A2.2 Special Widths Internal corner panels in 1 mm increments 100 × 100 mm 100 × 200 mm 350 × 350 mm

(Fig. A2.02)



Fig. A2.02

A2 Corner Panels



Fig. A2.04

A3 Slab Panels



A3.1 Slab Panel UNO Standard and special widths: see A3. Longitudinal Profile (Fig. A3.01) Slab Profile Slab Profile 21 R Fig. A3.01 Ŧ A3.2 Slab Beam UNO 1. Mount Slab Beam UNO on Drop Head UNO. 2. Fix Slab Panel UNO in the Slab Beam UNO. (Fig. A3.02 + A3.02a) Slab Panel UNO



A3 Slab Panels

A3.3 Transition Panel UNO Flange Profile

Flange Profile together with Screw Coupler UNO for a tension proof connection. (Fig. A3.03 + A3.03a)





Slab Panel UNO Transition Panel UNO Slab Coupler UNO Screw Coupler UNO Wall Panel UNO



Wall panel and slab panel connection

1. Position Transition Panel on Wall Panel UNO and connect by means of the Spacer Coupler.

2. Place Slab Panel UNO in the Transition Panel and connect using the Slab Coupler UNO. (Fig. A3.04)

A3 Slab Panels



Compensation area

Transition Panel UNO Special Compensations in 1 mm increments. (Fig. A3.05)

Wall panel and slab panel connection

 Position Transition Panel on Wall Panel UNO and connect by means of the Spacer Coupler.
 Place Slab Panel UNO in the Transition Panel and connect using the Slab Coupler UNO.
 (Fig. A3.06)





A4 Miscellaneous

A4.1 Stopend Plate UNO

For setting stopends of openings, stopend formwork and as slab formwork for beams.

Three profile widths are available: – 275 mm for wall thickn. 80 - 160 mm – 335 mm for wall thickn. 140 - 220 mm – 415 mm for wall thickn. 220 - 300 mm The Stop End Profiles are adapted to suit the wall thickness in 1 cm increments. (Fig. A4.01)



Cut-Outs (Fig. A4.02)



Example with Stop End Profile UNO for wall thickness 80 - 160 mm (Fig. A4.03)



A5 Panel Connections

Five different couplers are available for connecting the panels:

- Wall Coupler UNO
- Alignment Coupler UNO
- Slab Coupler UNO
- Spacer Coupler UNO
- Screw Coupler UNO

Wall Coupler, Slab Coupler and Screw Coupler can also be used in other areas provided that this is spatially possible.

A5.1 Wall Coupler UNO

With the Wall Coupler UNO, wall panel joints are guaranteed to be flush and very tight. The Wall Coupler UNO can be attached directly above the Tie Rod UNO.

(Fig. A5.01)



A5.2 Alignment Coupler UNO

Wall panels are aligned by means of the Alignment Coupler UNO and one Angle Profile 80x90x6. (Fig. A5.02)



Fig. A5.02

A5.3 Slab Coupler UNO

With the Wall Coupler UNO, slab panel joints are guaranteed to be flush and very tight. The lug secures the slab props against titling. (Fig. A5.03)



Fig. A5.03

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A5 Panel Connections

A5.4 Spacer Coupler UNO

The Spacer Coupler UNO connects the Transition Panel with the Wall Panel. The space coupler transfers the dead weight of the slab formwork and the fresh concrete load of the slab into the wall panel. (Fig. A5.04)



Fig. A5.04



A5.5 Screw Coupler UNO

The Screw Coupler UNO connects panels in spatially confined conditions. Examples:

- corner areas wall / slab
- transition panels
- stairways
- if the wedge of the wall or slab coupler can only be hit from bottom to top.

A hammer or SW19 wrench can be used.

(Fig. A5.05)



Fig. A5.05

A6Tie System

Wall panels facing each other are connected with the Tie System UNO. Ties are available for wall thicknesses from 8 cm to 30 cm and are fitted in 1 cm increments.

Perm. load on the tie 50 kN

A6.1 Placing Formwork

Mount Anchor Sleeve on the panel edge in the tie hole and pull down locking slide. View 1 + 2 (Fig. A6.01)





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Top view of the wall formwork





A6Tie System



B1 Panel Connections

Anchor Sleeve UNO

Install anchor sleeve before positioning the panels. In every forming direction on the right side of the panel. As a result, the next panels installed are height-aligned and fine adjustments are made easier.



Place Anchor Sleeve together with the locking slide which has been pushed upwards in the tie hole.





The nose of the locking slide is positioned against the Edge Profile.

Is the Anchor Sleeve mounted in the Edge Profile?



When the Anchor Sleeve is positioned on the Edge Profile, push the locking slide downwards.



The nose of the locking slide locks onto the Edge Profile.

UNO - for monolithic construction B1 Panel Connections

Wall Coupler UNO



The wider end of the wedge is always at the top!



Place wedge in upper end position.



Place Wall Coupler on the Edge Profile with one hand.

Hammer in wedges tightly after the slab has been shuttered!



Loosen wedge - wedge falls to a middle position.



Lightly hammer in wedge with a rubber or plastic hammer.

Slab Coupler UNO



Swivel in Slab Coupler.



Push wedge into closing position.



Secure wedge.

B2 Internal Formwork

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General

- Always begin in an internal corner or external corner.
- See plan for panel and profile dimensions, likewise number and position of the couplers.
- In the following example, the start is made using the internal corner.



If conditions are windy and the assembly area is uneven, the corner area is to be secured by means of push-pull props!



Position the Internal Corner Panel.



Insert the Anchor Sleeve on the righthand side of the panel and secure, see A6.

Internal Corners

Work is carried out from the corner to the right.



Push the next Wall Panel with the semicircular cut-outs over the Anchor Sleeve.



Connect the Wall Panel and Corner Panel with Wall Couplers - see plan for number of couplers used.





When the semi-circular tie cut-outs form a circle, height adjustment of the Wall Panel has been completed.

UNO - for monolithic construction B2 Internal Formwork

Work is carried out from the corner to the left.



Insert the Anchor Sleeve on the righthand side of the next panel and secure.



Push the Wall Panel with the Anchor Sleeves in the semi-circular cut-outs of the Corner Panel. Carry out any necessary height adjustments.



Connect the Wall Panel and Corner Panel with Wall Couplers - see plan for number of couplers used. The internal corner area is now assembled and is in position.

Push-Pull Props

If necessary, secure the corner area with Push-Pull Props. Connecting the Push-Pull Prop to the Brace Connector UNO, Item no. 123559.





B2 Internal Formwork

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Straight Wall Sections

Position Wall Panels

Starting fron the internal corner, position additional Wall Panels in both directions until the Transition Panels can be installed.

Work is carried out from the corner to the left.



Install Anchor Sleeve and secure.



Position Wall Panel.



Connect Panels with Wall Couplers. Take height adjustments into consideration.





UNO - for monolithic construction B2 Internal Formwork

Work is carried out from the corner to the right.







Visual check of the tie positions.





B3 Transition Wall - Slab

Transition Panel General

- The Transition Panel connects the Wall and Slab Panels.
- See plan for panel and profile dimensions, likewise number and position of the couplers.







Panel with Corner Piece.

Spacer

Swivel in the Space Coupler from above - the wedge is always on the left.

The Space Coupler must be securely positioned in the joint.





Secure wedge.



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Space Coupler UNO

Forms a tension and compression-proof connection between the Wall Panel and Transition Panel.

UNO - for monolithic construction B3 Transition Wall - Slab

The Transition Panel in the corner is now installed.



Install the second Spacer Coupler on the other side of the wall.



Place the straight Transition Panel on the Wall Panel.



B3 Transition Wall- Slab

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Screw Coupler UNO

Forms a tension-proof connection between the Transition Panels and secures the straight Transition Panel against tipping during installation.





Push Screw Coupler over the Flange Profile.



Screw on nut by hand.



Tighten with wrench or ratchet.



The Screw Coupler is now installed.

UNO - for monolithic construction B3 Transition Wall- Slab



Install additional Spacer Couplers according to the plan.



Screw Coupler is likewise installed on the second side of the wall. Install additional Spacer Couplers in accordance with the plan.

B3 Transition Wall- Slab

Creation of a 90° angle between two wall sides

Slab Beam UNO



Level the position of the Slab Beam.



Mount the Slab Beam in the Transition Panel.



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UNO - for monolithic construction B3 Transition Wall- Slab

Support



Mount the Slab Prop with Drop Head in the Beam Head, see B8.



Swivel up the Slab Beam and align.

The beam end on the Transition Panel must always be supported by a slab prop!



Connect the Slab Beam and Transition Panel with Slab Couplers and support with slab props.



As contact area use, e.g. one PERI Trestle P80.

B3 Transition Wall- Slab

Creation of a 90° angle between two wall sides

A 90° angle is realised through the installation of a Slab Panel in the corner of two wall sides.

Slab Panel UNO



Risk of falling!

Slab formwork can be accessed only if:

- all slab panels have been secured with the required number of slab couplers!
- all slab beams have been installed!
- all required slab props have been mounted with secure frictionlocked connections!



Place Slab Panel between the Transition Panel and Slab Beam.



Secure Slab Panel by means of slab couplers, see plan.



The Slab Panel is now installed.





UNO - for monolithic construction B3 Transition Wall- Slab

Alternative 1:



Position Slab Panel without Slab Beam. Secure with one slab coupler per panel side.



Risk of falling!

Slab formwork can be accessed only if: - all slab panels have been secured

- with the required number of slab couplers!
- all slab beams have been installed!
- all required slab props have been mounted with secure frictionlocked connections!



The Slab Panel is secure and remains fixed in position.

Alternative 2:

Alignment of the internal corner formwork to form a 90° angle with doweled battens.







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B4 External Formwork

External Corners

See plan for panel and profile dimensions, likewise number and position of the couplers.



Position first Wall Panel of the external corner.



Mount External Corner Profile.



Place External Corner Profile in the Edge Profile of the Wall Panel.



The External Corner Profile is flush with the top edge of the Wall Panel.



Connect the External Corner Profile and Hammer in wedge tightly. Wall Panel with Wall Couplers.





UNO - for monolithic construction B4 External Formwork

External Corners



Push second Wall Panel into the External Corner Profile and connect by means of Wall Couplers.



The external corner is now complete.



Position External Corner.

B4 External Formwork

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Wall area

Work is carried out from the corner to the right.



Install ties on one side - below.



Install ties on one side - above.



Hold locking slide in the top position. Screw in anchor by hand.



Push locking slide downwards. Tighten anchor with wrench or ratchet.



Position the next Wall Panel.



Connect using Wall Couplers.



Install anchors. Panel, Couplers, Anchor.

B4 External Formwork

Wall area

Work is carried out from the corner to the left.

Install anchors at first, then the Wall Couplers.

Secure Wall Panel against tipping over until the Wall Couplers are installed, e.g. another person.



Prepare Wall Panel for installation.



Install anchors.



Install anchors.



Connect Panels with Wall Couplers. Tighten anchors.

Alignment Coupler UNO

For those wall areas on which an Alignment Profile is to be fitted, the Wall Coupler is to be replaced by an Alignment Coupler, see B9.



Alignment Coupler UNO



Install Alignment Couplers on every panel joint. Secure in the same way as a Wall Coupler.

B5 Openings



Shuttering



Mount Screw Coupler on the External Lintel Panel. Lift the External Lintel Panel.



Attach Lintel Panel with Wall Couplers.

Visual check of the tie positions.





Take height adjustments into consideration.



Lift Internal Lintel Panel and secure with Wall Couplers.



Position Wall Panels next to the opening and connect by means of Wall Couplers.




B5 Openings

Shuttering with Stop End Profiles and Stop End Walers



The teeth of the Stop End Profile must be fully engaged in the Top Profile and Edge Profile.







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Fix bottom formwork by means of Stop End Walers.



Install soffit formwork.



Side formwork is positioned between the bottom formwork and soffit formwork- this needs to be supported.



The stopend formwork for the opening is now ready.

B5 Openings

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Mount Stop End Walers



Place hook screws at an angle.



Swivel hook under the Top Profile.



Tighten nuts by hand.



Firmly tighten nut with a spanner.

B5 Openings

Continue forming walls



Shutter additional Wall Panels.



Continuously install Transition Panels.

UNO - for monolithic construction B6 Stopend Formwork

Mount Stop End Profile

-	►

Check required wall thickness!



Starting from below, push Stop End Profile onto the front end of the Wall Panel. Check the wall thickness.



Mount Stop End Walers

Top view



The teeth of the Stop End Profile must be fully engaged in the Edge Profile.

B7 Beams

Install side formwork



Install side formwork for the beam.



Connect side formwork and Wall Panel with wall, slab and screw couplers, see plan.



B7 Beams



Lift second set of side formwork for the beam.



Connect side formwork and Wall Panel with wall, slab and screw couplers, see plan.



Lift soffit formwork for the beam (Stop End Profile).



Mount Stop End Walers

B7 Beams





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Mount Stop End Walers

The beam formwork is now assembled.



If necessary, position push-pull props, see plan.



Alternative: install Stop End Profile for use with Drophead UZ. Place slab props with mounted Dropheads UZ in position.

B8 Slab



Shutter slab see A3

Preparing the slab props

Drop Head UNO Fix Drop Head diagonally on the slab prop with 2 x Hex. Bolts M 12x30.



Slab Beam UNO



Level the position of the slab prop.



Attach the Slab Beam to the Transition Panel.



Mount slab prop with drop head in the slab beam from below.



Place slab prop in a perpendicular position and spindle out to reach the required height until the slab beam is horizontal (spirit level).

B8 Slab



Align Drop Head in the beam axis.



Mount beam end in the Drop Head and swivel up Slab Beam.



Until the slab prop is standing vertically - the Drop Head is flush with the top side of the beam.

Slab Panel UNO



The Slab Panel must be fully engaged in the support pockets; the position of the Slab Beam may have to changed.



Insert the first Slab Panel and secure on three sides with Slab Couplers.

B8 Slab

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Insert Slab Panels

Insert Slab Panel on one side into the Slab Edge Profile.



files.

B8 Slab

Connecting Slab Beam-Transition Panel



The Slab Coupler at the beam end must always be supported by a slab prop! Never directly support the bottom chord of the Slab Beam!





Connect Slab Beam to the Transition Panel with Slab Couplers.



Support with slab props.



The lug of the Slab Coupler engages the opening of the slab prop and secures this against tipping over.

B8 Slab

Further forming of slabs

Slab Beams and Slab Panels are installed alternatively.



Mount Slab Beam.



Mount slab prop with drop head in the Slab Beam from below and swivel upwards.



Position slab prop in a vertical position and carry out any necessary height adjustments.



Mount Slab Panel and secure with Slab Couplers.

B8 Slab

Further forming of slabs

Slab Beams and Slab Panels are installed alternatively.





After shuttering the wall and slab, hammer in the wedges of the Slab Couplers using a rubber or plastic hammer.



B9 Aligning

L-Profile for flush Wall Panels.



Insert the L-Profile (80x80x6) in the previously mounted Alignment Couplers, see B4.



Move Alignment Couplers onto the bottom edge of the L-Profile. The Wall Panels are now aligned.

B9 Aligning:

Spacer Spindles

As an assembly aid to ensure that the opening dimensions are correct. They stabilize free wall ends in the openings.



Parallel wall sections



The Spacer Spindle connection is firmly connected to the Stop End Waler.



Right-angled wall sections



Spacer Spindle connection for right-angled wall sections

C1 Striking of the Stop End Profile

Stop End Profile



Remove all Stop End Profiles.



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Dismantle the Stop End Profiles - remove from concrete from bottom to top.



Dismantle the Stop End Profiles on the beam - quickly remove slab props. Statical proof provided by contractor.



As an alternative for use with Drop Head: lower Drophead UZ, remove Stop End Waler and dismantle Stop End Profiles.



Recommendation: to ensure faster reuse, bundle together Stop End Profiles of the individual openings.

C2 Striking of the Wall Panels

External Wall Panels



Remove External Panels on the openings.



Remove ties.



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Loosen ties with a quarter turn and push locking slide upwards.

Remove Wall Couplers. When opening the last Wall Coupler, ensure that the panel is held firmly in position.

Remove panel and clean.





UNO - for monolithic construction C2 Striking of the Wall Panels

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Internal Wall Panels



Remove concrete residue as soon as possible from in front of the wall formwork - this makes striking easier. Begin with striking of the wall areas.



Remove concrete residue.



If necessary, remove slab props from the Slab Beam-Transition Panel transition area.



Remove Anchor Sleeve - push up locking slide and dismantle by twisting to one side.



Remove Spacer Couplers. Hammer wedge to the left.

Tip the Spacer Coupler upwards and remove.





C2 Ausschalen Wandelemente

Internal Wall Panel



Attach Striking Tool W/S with the claw in the Edge Profile.



Push Striking Tool W/S upwards or downwards until the panel is released from the concrete.



Dismantle the panels - remove from concrete from bottom to top.



Remove panel and clean.

UNO - for monolithic construction C2 Striking of the Wall Panels



Corner Panels

✦

Release Corner Panels from adjacent panels.



Striking with Striking Tool W/S.



Attach Striking Tool W/S with the claw in the Edge Profile.



Push Striking Tool W/S upwards or downwards until the panel is released from the concrete.



Alternating use on both sides of the panel.

C3 Striking of Slab Panels

Sequence of operations



Striking of the Transition and Slab Panels as well as the Slab Beams is to be carried out one after the other and in an alternating sequence, see Layouts. Drop Heads are to be continuously lowered during striking operations. For securing the Slab Panels, slab props are to be installed as temporary support.









Position temporary supports and remove Transition Panels.

C3 Striking of Slab Panels



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Striking of Slab Panels



Re-position temporary support and remove Transition Panels.

C3 Striking of Slab Panels



Striking of Slab Panels



Re-position temporary support, strike Slab Panels, remove Transition Panels. The last Slab Panels are to be secured by hand before the temporary support is removed, see Page 60.

C3 Striking of Slab Panels



Lower Drop Heads, remove Slab Beams and strike Slab Panels.



Re-position temporary supports, lower Drop Heads, remove Slab Beams and strike Slab Panels.

C3 Striking of Slab Panels

First Slab Area Strike Transition Panel

Release Transition Panel from the concrete at both ends.





Position the temporary support before striking takes place. One temporary support per 5 Slab Panels, left and right.



Release Transition Panel from the concrete by means of Striking Tool TR.



Turn bottom longitudinal side away from the concrete.



Remove Transition Panel.



Release Transition Corner from the concrete.



Pull out Transition Corner from below.

C3 Striking of Slab Panels

First Slab Area Striking the Slab Panels



Secure the free end of the Slab Panel with one hand. Remove Slab Coupler on adjacent panel.



Slab Panel is folded downwards.



Remove Slab Panel.



Re-position temporary support.



Strike further Slab Panels.



Strike further Transition Panels.



UNO - for monolithic construction C3 Striking of Slab Panels

First Slab Area Strike final Slab Panel



Support the final Slab Panel by hand. Remove temporary supports.



Remove final Slab Panel in the row.



Striking of the slab area is now complete.

UNO - for monolithic construction C3 Striking of Slab Panels

Additional Slab Areas



Lower Drop Head.



Remove Slab Beam.



Strike Slab Panel.







UNO - for monolithic construction C3 Striking of Slab Panels

Final Slab Area



Remove final Transition Panel.



Position temporary support.



Striking of the room is now completed.

D1 Handrail Post UNO

Assembly

 Place Handrail Post on the panel at an angle and then pivot vertically.
Open wedge and mount holder in panel.
Secure Handrail Post with the wedge.





D2 Ladder Connector UNO





Fix the Ladder Connector to the wall formwork in the same way as a wall coupler.



Maximum rung cross-section: 39 x 47 mm.



Push back the locking mechanism. The ladder is now secured against being detached unintentionally.





D3 Climbing Scaffold

Mounting of brackets for erecting a working scaffold.

1. Form a channel in the wall with positioning cones.

- 2. Fixing mounting anchors.
- 3. Attach individual brackets to the
- mounting anchors.

4. Install decking and guardrails and secure with nails.



Positioning Cone UNO

Individual Positioning Cones can be adapted to suit the wall thickness: the plastic area t is cut-to-size. (Fig. D3.01)

22	:===>	\$20	
9	80		
	100		
	-	-1	

25









====3		
	200	t
	250	
-		•

;>		
	250	, t
	300	
-		

Fig. D3.01

Positioning Cone UNO 100, Item no. 124568 shortened to t = 80 or 90 mm

Positioning Cone UNO 100, Item no. 124568 t = 100 mm

Positioning Cone UNO 120, Item no. 124569 t = 120 mm

Positioning Cone UNO 100-150, Item no. 124570 t = 100-150 mm

Positioning Cone UNO 150-200, Item no. 124571 t = 150-200 mm

Positioning Cone UNO 200-250, Item no. 124572 t = 200-250 mm

Positioning Cone UNO 250-300, Item no. 124573 t = 250-300 mm



D3 Climbing Scaffold

1. Drill \varnothing 11 hole in the wall panel, see Plan.

 2. Fix Positioning Cone UNO to the formwork using Hex. Bolt M10 x 70 and Washer Ø 20. (Fig. D3.02)
3. Fix forcing disc 500 mm underneath the Positioning Cone to the formwork on the inside of the formwork with blind rivets 4x12.



The recess in the concrete caused by the forcing disc prevents the bracket from turning.



Concreting (Fig. D3.03)



Assembly Instructions for Standard Configurations

PFR

D3 Climbing Scaffold

Striking

Unscrew Hex. Bolts M10 and remove formwork. (Fig. D3.04)





Assembly Instructions for Standard Configurations

D3 Climbing Scaffold

Mounting Tie UNO

The bracket is attached to the Mounting Tie.

Installation

Push the Mounting Tie through the opening of the Positioning Cone and secure on the inside of the wall with wingnut counterplates. Alternatively with Counterplate DW 15 and - Wingnut DW 15

- Triple Wingnut DW 15
- Cam Nut DW 15
- Hex. Nut DW 15

(Fig. D3.06a, D3.06b, D3.06c)





D3 Climbing Scaffold



Brackets

With the brackets, a working and concreting scaffold is installed.

Max. width of influence per bracket: 1.50 m Perm. loading capacity: 200 kg/m²

Mounting brackets

Attach bracket with the mounting hooks in the Mounting Tie. (Fig. D3.07a + D3.07b)



Climbing Bracket 1.00 B UNO

for planking, Item no. 124566, nail strip supplied by contractor which is fixed horizontally to the horizontal waler with Bolts M8. (Fig. D3.08a) Fig. D3.07b

Climbing Bracket 1.00 S UNO for Steel Grating Deck, Item no. 124353 (Fig. D3.08b)



Assembly Instructions for Standard Configurations
D3 Climbing Scaffold





Fig. D3.09b

D3 Climbing Scaffold



External corner

For bridging the external corner with planking, the Corner Adapter UNO is mounted.



Safe transfer of bracket loads into the wall must be proven and guaranteed by the user!

Corner Adapter UNO

From above, move Corner Adapter along the structure, then lower and attach to both brackets. (Fig. D3.10a + D3.10b)





Fig. D3.10b

Corner Bracket UNO

1. Attach Corner Bracket to the holder of the Corner Adapter. (Fig. D3.11a + D3.11b)



Fig. D3.11a

Fig. D3.11b

D3 Climbing Scaffold

 Position planking on the brackets and secure with nails.
Insert Guardrail Post HSGP.
Attach handrail boards and secure with nails.
(Fig. D3.12)





Internal corner

Assembly

 Position planking on the brackets and secure with nails.
Insert Guardrail Post HSGP.
Attach handrail boards and secure with nails.
(Fig. D3.13)





PFR

D3 Climbing Scaffold

Safety Instruction



In order to prevent loosening of the mounting tie nut while individuals are standing on the working platform the following sign has to be fixed at each mounting tie on the internal side of the wall.



E1 Handling Components



Components

In order to maintain the value and operational readiness of the UNO Housing Formwork over a long period of time, the formwork should be carefully handled at all times. If the following recommendations are complied with, it will be possible to use the UNO formwork several

hundred times.



Always carry the panels!



Never drag the panels across the floor!



Never throw down or drop the panels!



Store the panels vertically in pallets! Store accessories in pallet cages.



When loading onto trucks, all valid regulations are to be observed. Be careful not to damage the panels when securing.

E1 Handling Components



Put down panels carefully!



Only use panels for shuttering purposes!



Formwork couplers and ties are not to be used as climbing aids!

E2 Maintenance and Cleaning



Clean panels with water immediately after concreting, e.g. high-pressure hose.



Apply release agent before positioning the panels, also on the front sides.



Clean the panels immediately after striking, e.g. with a spatula.



or with a scraper.



Clean the edges, e.g. with a spatula.

E2 Maintenance and Cleaning



Clean panels after every use, eg. with rotating brushes.







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	Ionolit	hic Housing Formwork	PERI
Item no.	Weight kg		
123559	2,830	Brace Connector UNO	
123562	0,450	Spindle Unit UNO right	
		m m m	
123565	0,450	Spindle Unit UNO left	
		Contail and the second s	
123570	0,820	Spacer Connector UNO	
12257/	2 850	Waler Spacer Connector LINO 650	







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